



**CONTACT BOND CEMENT**  
**X23087C**

**COLOR:**

Cream

**APPLICATION:**

Spray, brush or roller

**AVERAGE WEIGHT / U.S.**

**GALLON:**

7.00 lbs. / gallons

**AVERAGE NON-VOLATILE:**

18% by weight

**COVERAGE RANGE:**

150 to 200 sq. ft. per gallon (Dependent on surface and application specification)

**BOND TIME RANGE:**

5 minutes to 30 minutes

**SERVICE TEMPERATURE:**

-20° F to 200° F (-29° C to 93° C)

**WET FLAMABILITY (ASTM D 3278):**

-25°F (-32°C)

**X23087C** is a contact adhesive for use in attachment supported vinyl to coated finishes and laminates to wood, metal and similar surfaces.

**X23087C** can be used to bond a variety material where immediate adhesion is required. .

**X23087C** is suitable for bonding two impermeable surfaces.

**X23087C** is especially formulated with reduced VOC solvents.

**X23087C** is a fast-curing contact adhesive that must be applied to both surfaces and dried before applying uniform pressure to laminates.

**X23087C** contains no asbestos, lead, or mercury.

**X23087C** is available in 5 gallon pails, drums or totes.



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# APPLICATION GUIDE FOR

## X23087C

**MATERIAL PREPARATION:** Mix material thoroughly with clean tools. Apply to clean, dry, and oil-free surfaces. Keep container sealed when not in use. **Do Not Thin This Product.**  
**DO NOT USE AROUND SOURCES OF IGNITION.**

**APPLICATION:** Always test substrate materials for suitability. Do not use on PVC films. Apply to both surfaces at a rate of approximately 150 to 200 sq. ft./gallon. Allow surfaces to dry (Approximately 5 minutes). Higher humidity and lower temperatures will affect curing time. Use firm uniform pressure to laminate. Apply with adequate ventilation.

**CLEAN-UP:** Use solvents such as chlorinated (non-flammable) or xylol (flammable).

IMPORTANT: Specialty Construction Brands, Inc. warrants that each of its products will be manufactured in accordance with the specifications in effect on the date of manufacture. WE MAKE NO OTHER WARRANTIES AND EXPRESSLY DISCLAIM ANY WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. If a product fails to meet this limited warranty, purchaser's sole and exclusive remedy is replacement of the product or, at our option, refund of the purchase price. OUR ACCEPTANCE OF ANY ORDERS FOR THE PRODUCT IS EXPRESSLY CONDITIONAL UPON PURCHASER'S ASSENT TO THE TERMS ON THE APPLICABLE INVOICE.

ADEQUATE TESTS: The information contained herein we believe is correct to the best of our knowledge and tests. The recommendations and suggestions herein are made without guarantee or representation as to results. We recommend that adequate tests be performed by you to determine if this product meets all of your requirements. The warranted shelf life of our products is six months from date of shipment to the original purchaser.

**For professional use only. Keep out of reach of children**



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